Thursday, 2/22/2007 2:57:51 PM Date: Kim Johnston SPLIT - Z User **Process Sheet Drawing Name** : BUSHING : CU-DAR001 Dart Helicopters Services Customer Job Number : 30816 : 10725 Estimate Number : NIA : D2652 Part Number P.O. Number S.O. No. : 川水 - D2652 REV A : 2/22/2007 **Drawing Number** This Issue : N/A : NC Project Number Prsht Rev. : MACHINED PARTS First Issue **Drawing Revision** : NIX : 29996 Material Previous Run ; 3/20/2007 Qty: Each **Due Date** Written By Checked & Approved By NG : Est Rev:B 2.06.13 Now machined in house. Comment Additional Product Job Number: Seq. #: Machine Or Operation: Description: 303 Round Bar 0.500" M303R0500 1.0 Comment: Qtv.: Total: 17.3250 f(s) 0.0578 f(s)/Unit Material:303 ss .500" Round Bar (M303R0500) VF 01/04/15 Batch: <u>4102447</u> HARDINGE CNC LATHE SMALL HARDINGE 2.0 Comment: HARDINGE CNC LATHE SMALL 1-Turn as per Folio FA250 & Dwg D2652 2-Deburr INSPECT PARTS AS THEY COME OFF MACHINE QC2 3.0 Comment: INSPECT PARTS AS THEY COME OFF MACHINE SECOND CHECK 4.0 QC8 Comment: SECOND CHECK co 07/0 PACKAGING RESOURCE #1 5.0 PACKAGING 1 Comment: PACKAGING RESOURCE #1 Identify and Stock Location:

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Thursday, ZIZZIZUUI Z.SI.SI MW

Jser:

Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 30816

Part Number: D2652

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



1 D 07/05/16 U 8/05/16

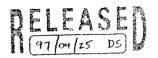
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		WC	ORK ORDER CH	ANGES			· · ·		
STEP PROCEDURE CHANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
:	PAR #:	Fault Cate	gory:	NC					
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	,	WORK ORDI	ER NON-CONFO	DRMANCI	E (NCI	₹)			
STEP	Description of NC Section A	Initial	Action Descri	Section B		Sect		Approval Chief Eng	Approval QC Inspector
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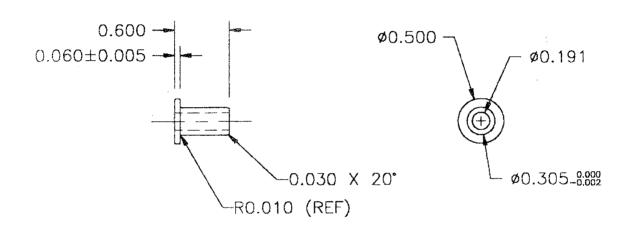
NOTE: Date & initial all entries





DESIGN	DRAWN BY		ACE USA, INC.
CHECKED	APPROVED	DRAWING NO.	REV. A
BW	PIBY	D2652	SHEET 1 OF 1
DATE		TITLE	SCALE
97:03:25		BUSHING	1:1





MATERIAL: AISI 303 SS

NOTE: BREAK ALL SHARP CORNERS 0.010 MAX

TOLERANCES ARE PER DART QST 018 UNLESS OTHERWISE NOTERPOOPY

RETURN TO
ENGINEERING
UNCONTROLLED COP
SUBJECT TO AMENDMENT
WITHOUT NOTICE

WORK OBDER

DART AEROSPACE LTD	Work Order:	30816
Description: Bushing	Part Number:	D2652
Inspection Dwg: D2652 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X	First Article		Prototype
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Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.600	+/-0.010	.600				
0.060	+/-0.005		1			
Ø0.305	-0.002/+0.000	.303	1			
Ø0.191	+0.005/-0.000	.193	1		`	
Ø0.500	+/-0.010	.500	-			
0.030 × 20°	+/-0.010	.032x20				
R0.010	+0.010/-0.000	,010				
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Measured by:	Audited by:	Prototype Approval:	N/A
Date: 07/05/15	Date: 07/01/	Date:	
		Devicedby	Annuared

Rev	Date	Change	Revised by	Approved
A	03.12.12	New Issue	KJ/RF	